

Powe

400V (three phase + neutral)

TT or TN Network (if not, a transformer is required)

Air Pressure (between 5 & 7 bars)

Cylindrical (Plastic or Wooden)

Minimum Pencil Length (80mm)

Maximum Pencil Length (180mm)

Range Covered by One Tooling (from Ø 7.5 to 8.6mm)

Range Covered by One Tooling (from Ø 8.6 to 9.5mm)

Range Covered by One Tooling (from Ø 9.5 to 10.5mm)

Genera

Parts

Minimum Distance Between Decoration and Base of Part (15mm)

Maximum Distance From Top of Decoration to Base of Part (165mm)

Max Height of Decoration (150mm)

Foil Reel Maximum Diameter (Ø180mm) (1500m, with S5400)

Maximum Foil Width (175mm)

Ripped Foil Sensor

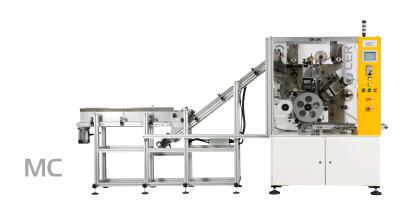
End of Foil Reel Sensor

Spring Brake Foil Tension

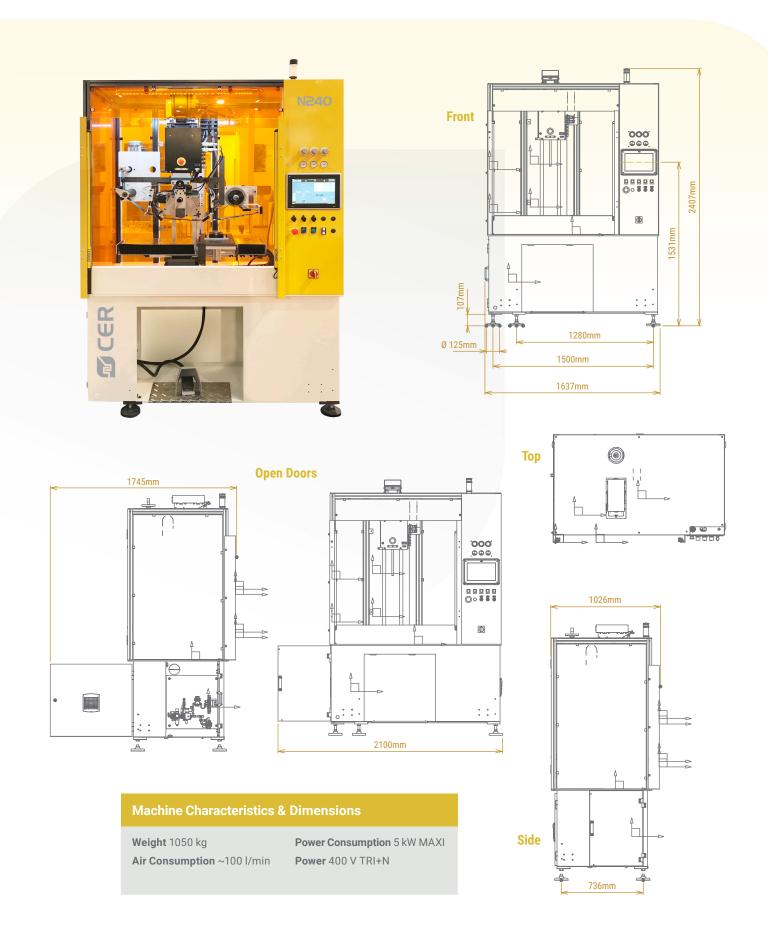
Printing Modes

Configuration

Cylindrical Rolling Print







400V

(three phase + neutral)

Cylindrical (Glass)	Shaped (Glass)
Maximum Length (450mm)	Minimum Section (20 x 20mm)
Minimum Length (70mm)	Maximum Section (200 x 150mm, maximum thickness)
Ø Maximum (150mm)	Minimum Length (50mm)
Ø Minimum (30mm)	Maximum Length (450mm)
Part shape is critical, if the gravity center is too close to either end, it will not be possible to print onto the part.	Part shape is critical, if the gravity center is too close to either end, it will not be possible to print onto the part.

TT or TN Network

(if not, a transformer is required)

Lowest Position of Decoration (0mm, with flat die and rolling print parts up to 300mm long)

For longer parts the distance is increased by the difference between 300mm and the length of the bottle, neck included.

(for example: the lowest position of the decoration for a 350mm long bottle is 50mm)

Highest Position of Decoration (350mm, using a flat die and rolling print)

For Bottles Taller Than (300mm) (position of the decoration needs to be considered due to detection field of safety light curtains)

To be controlled on a case-by-case basis.

Maximum Height of Decoration	Maximum S
(235mm, with silicone roller)	(has r

Maximum Surface Decoration with Direct Hot Stamping (has not been defined or guaranteed by CER)

Air Pressure

(between 5 & 7 bars)

Travel Adjustment (100mm)

Silicone Roller Head Inclination (+/-4°)

Foil Reel Maximum Diameter (Ø180mm)	Maximum Foil Width (245mm)
Ripped Foil Sensor (one reel only)	End of Foil Reel Sensor
Electro-pneumatic Reel Tensioner	Pneumatic Support Table

Silicone Roller Head (Ø115mm)

Cylindrical Rolling (silicone roller or flat die single rotation)

Rolling on Flat Face(maximum 1 face)

Rolling on Curved Face (minimum radius 30mm) (maximum radius 500mm) (only 1 radius can be configured at a time)

Direct Hot Stamping (maximum 4 direct stamps)

Minimum Printing Speed (2m/minute)

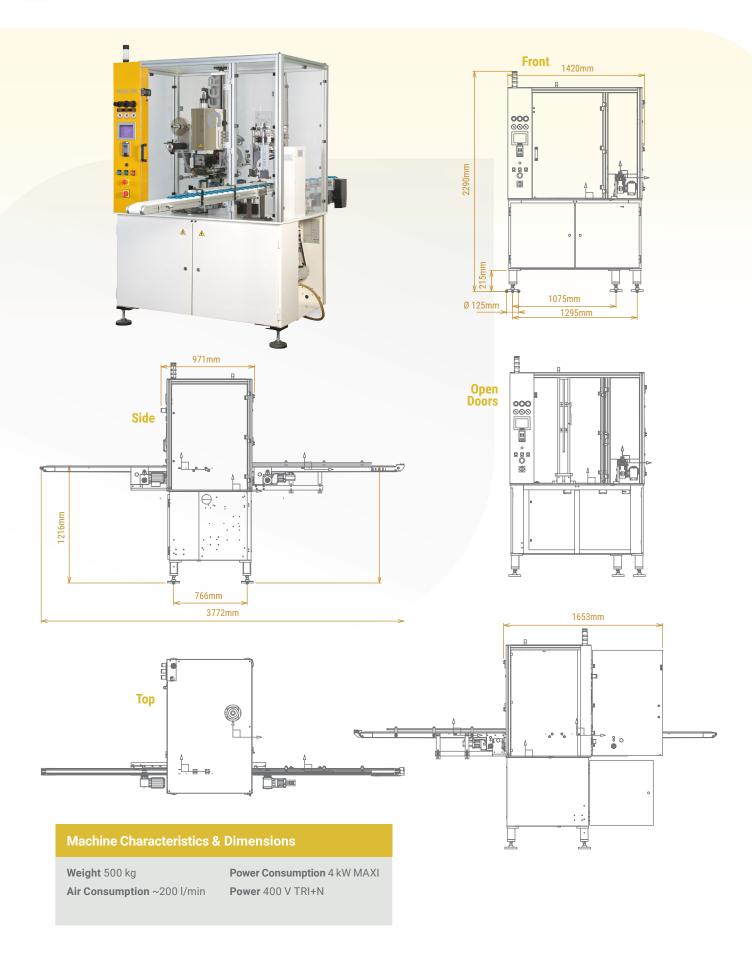
Maximum Printing Speed (20m/minute)











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400V (three phase + neutral)

TT or TN Network (if not, a transformer is required)

Compact

Air Pressure (between 5 & 7 bars)

Part

Configuration

Dimensions Inscribed (within 80 x 80mm Square)

Overall Thickness (Maximum 40mm)

Conveyor Width (80mm - see layout, 90mm nominal)

4 Positions Indexer (possibility to use the indexer in double indexation to have only 2 part supports)

Foil Reel Maximum Diameter (Ø180mm) (1500m, with S5400)

Maximum Foil Width (120mm)

Ripped Foil Sensor (one reel only)

End of Foil Reel Sensor

Spring Brake Reel Tensioner

Suction at Each Position

Printing

1 Direct Vertical Hot Stamp

Maximum Decoration Area (60×60 mm) (with the P50 force, it is not possible to print a 60×60 mm area with full coloration)

Printing on Embossed Surface (minimum height 0.7mm) (maximum edge radius 0.2mm)

Camera

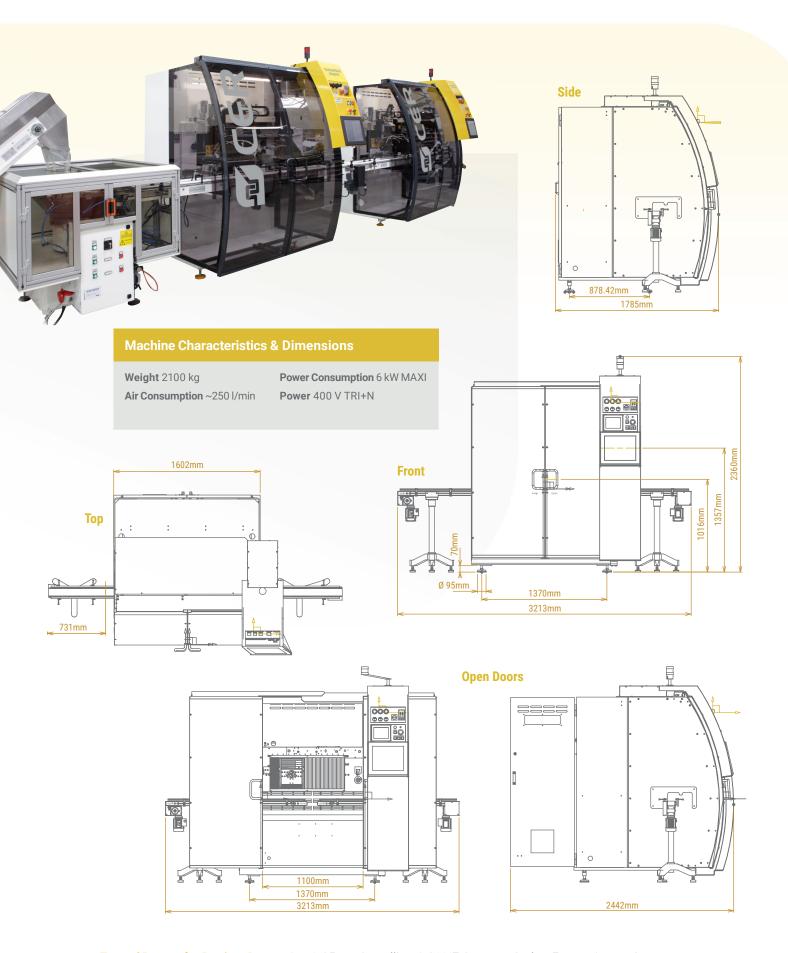
CVI-M Black & White Control Area (60 x 60mm) (please consult CER or DecoSystem for bulging face with CVI control)

P50 PR





CER QUADRAX 2M2N



Configuration

Silicone Roller (Ø100mm)	Conveyor Width (80mm - see layout, 90mm nominal)	
Foil Reel Maximum Diameter (Ø180mm) (1500m, with S5400)	Maximum Foil Width (120mm)	
Ripped Foil Sensor (one reel only)	End of Foil Reel Sensor	
Electro-pneumatic Reel Tensioner	Pneumatic Pick & Place (vacuum or mechanical)	
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Electronic Positioned Laser System

Rolling Print (with flat die)	Rolling Print (with silicone roller)
Minimum Printing Speed (2m/minute)	Maximum Printing Speed (30m/minute)

Maximum Developed Length (175mm, with a B2 head) (150mm, with diffuser)

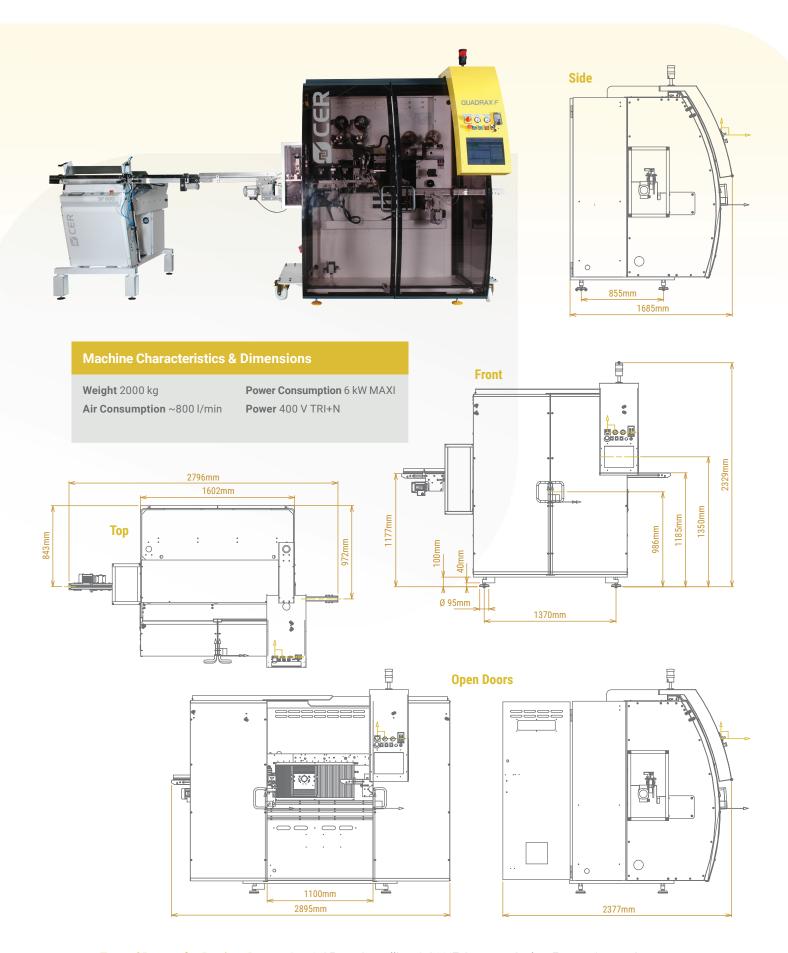
Maximum Control Height (70mm)

QUADRAX 2M2N





CER QUADRAX F



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Parts

400V (three phase + neutral) TT or TN Network (if not, a transformer is required)

Air Pressure (between 5 & 7 bars)

Circle Inscribed Shape (Plastic)

Minimum Length 40mm

Ø Minimum (7mm, with flat die)

Ø Minimum (10mm, with silicone roller)

Minimum Part Diameter (25mm)

Minimum Part Height (110mm)

Minimum Junction Radius on Part (2mm)

General

Minimum Distance Between Decoration and Base of Part (8mm, with centering collet, 0mm if using a mandrel of smaller or equal Ø, with a registration pin/feature)

Maximum Distance From Top of Decoration to Base of Part (110mm, if the part holder can be inscribed in the smallest diameter of the decoration area)

Maximum Height of Decoration (100mm)

Silicone Roller Head Inclination (+/-4°)

Configuration

Silicone Roller (Ø100mm)

Conveyor (width 45mm - see layout)

Foil Reels Maximum Diameter (Ø180mm) (1500m, with S5400)

Maximum Foil Width (120mm)

Ripped Foil Sensor (one reel only)

End of Foil Reel Sensor

End of Foil Reel Sensor

Servo Driven Angular Registration

Modes

Rolling Print (with flat die, maximum length 145mm, 1 complete rotation)

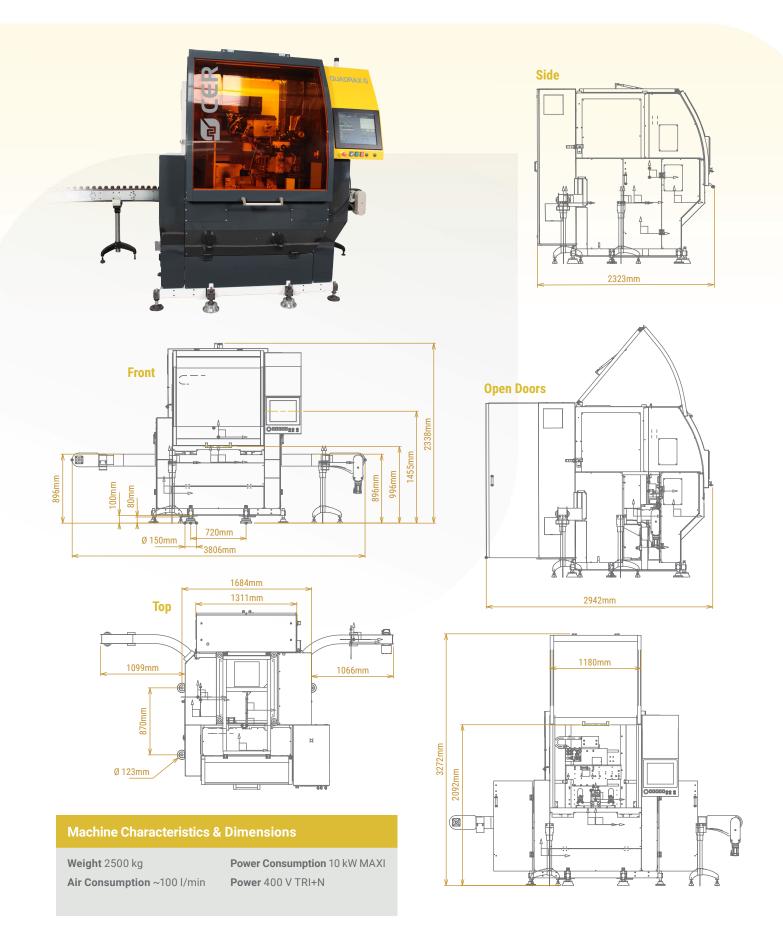
Rolling Print (with silicone roller)

Rolling Print (with silicone roller)

Maximum Printing Speed (30m/minute)







MACHI	NE SPECIFICATIONS			
Power	400V (three phase + neutral)	TT or TN Network Air Pressure (if not, a transformer is required) (between 5 & 7 bars)		
	Cylindrical (Glass) Shaped (Glass)			
_	Minimum Length (30mm) Maximum Length (220mm)		Ø Inscribed Maximum (90mm)	
Parts	Ø Maximum (30mm) Ø Maximum (90mm)		Minimum Distance From Axis to Printed Face (15mm)	
	Maximum \	Veight (1kg)		
	Minimum Distance Between Decoration Maximum Distance From Top of Decoration			
	and Base of Part (10mm) to Base of Part (150mm)			
Genera	Maximum Height of Decoration (100mm, with silicone roller) Maximum Decoration Surface with Direct Hot Stamping (not defined or guaranteed by CER)			
<u>ವ</u>	Horizontal Travel (90mm centred) In "Followed Radius Mode" a 90mm travel doesn't equal a 90mm printing length. Contact CER for calculation of printing length.			
	Silicone Roller Head Inclination (+/-1°)			

Post 1: Mechanical Registration or Optical Registration (by contrast or distance)	Post 2: Silicone Roller Head (Ø115mm max or hot stamping head) (using a silicone roller < Ø115mm the minimum Ø of part increases)
Foil Reel Maximum Diameter (Ø180mm) (1500m, with S5400)	Maximum Foil Width (120mm)
Ripped Foil Sensor (one reel only)	End of Foil Reel Sensor
Electro-pneumatic Reel Tensioner	Curved Regina Conveyor (supplied by Fermac, 550mm inner radius, supply & delivery)
Part Re-alignment System at Loading	Open Doors Setting Possible with Bi-manual Operation (no safety features are active in this mode)

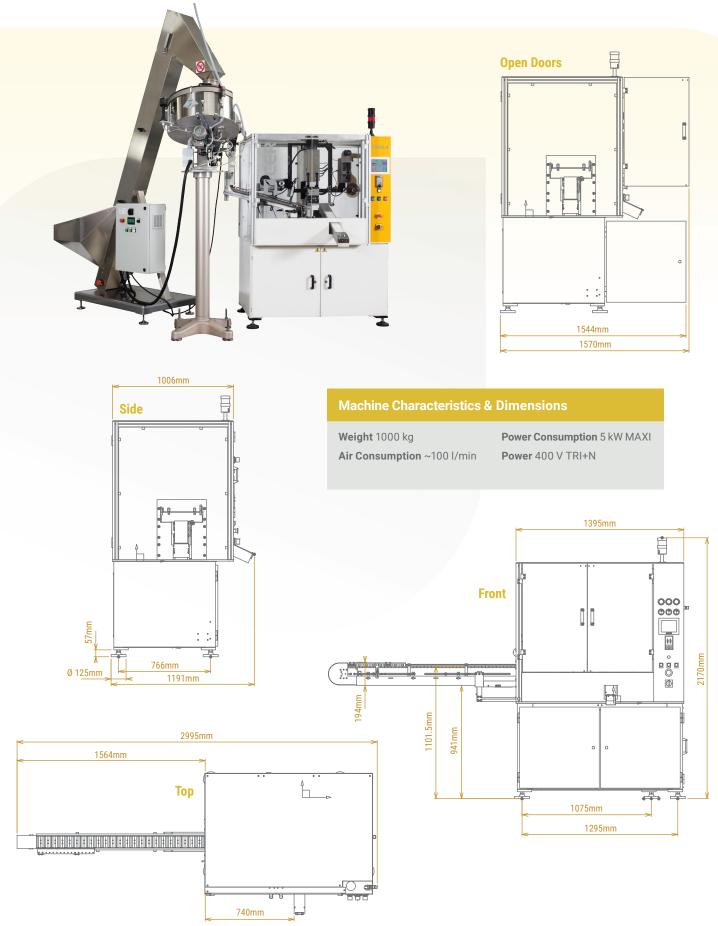
On-the-Go Parameters Modifications (printing height, temperature, mandrel angle, inclination, foil tension)

Cylindrical Rolling (silicone roller or flat die single rotation)	Rolling on Flat Face (maximum 4 faces)
Rolling on Curved Face (minimum radius 30mm) (maximum radius 500mm)	Direct Hot Stamping (4 faces maximum) (performance is not defined or guaranteed by CER)
Minimum Printing Speed (2m/minute)	Maximum Printing Speed (20m/minute)

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400V (three phase + neutral) TT or TN Network (if not, a transformer is required)

Air Pressure (between 5 & 7 bars)

Parts

General

Configuration

Printing Modes

Conical (Plastic)			
Minimum Length (25mm)	Maximum Length (75mm)		
Ø Minimum (7mm, with flat die)	Ø Maximum (40mm, with flat die)		
Minimum Distance Between Decoration and Base of Part (0mm)	Maximum Distance from Top of Decoration to Base of Part (75mm)		
Max Height of Decoration (70mm)	Vertical Travel (110mm)		
Conveyor Width (95mm)	2 Foil Reels, Maximum Diameter (Ø180mm) (1500m, with S5400)		

End of Foil Reel Sensor

Cylindrical Rolling Print Max (125mm)

Minimum Printing Speed (2m/minute)

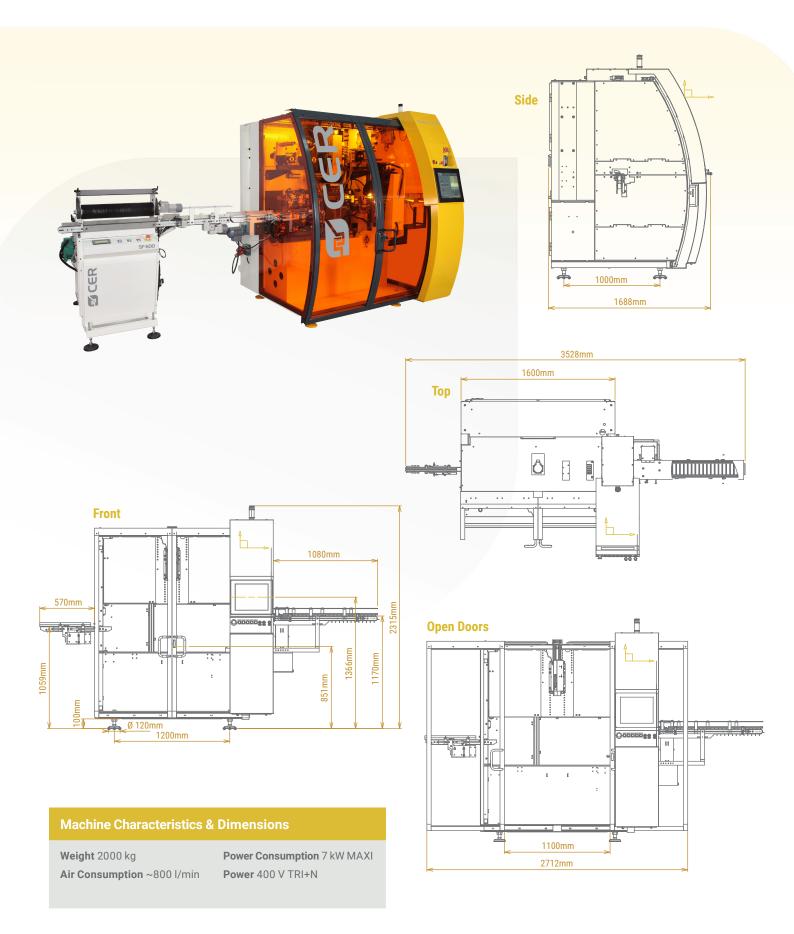
Maximum Foil Width (120mm)

Maximum Printing Speed (30m/minute)

Ripped Foil Sensor (one reel only)







Powe

400V (three phase + neutral) TT or TN Network (if not, a transformer is required)

Conical (Plastic)

Air Pressure (between 5 & 7 bars)

Part

Minimum Length (40mm)	
Ø Minimum (7mm, with flat die)	
Minimum Conical Radius (75mm)	

Half-angle on Cone (10°)

Maximum Length (110mm)

Ø Maximum (25mm, with flat die)

General

Minimum Distance Between Decoration and Base of Part (8mm, if adapted registration dot 0mm)
(8mm, if adapted registration dot 0mm)

Maximum Distance From Top of Decoration to Base of Part (110mm, if part holder can be inscribed in smallest diameter of decoration area)

Maximum Height of Decoration (100mm)

Vertical Travel (110mm)

Machine Angle Max (+/-28°)

Configuration

Conveyor	Width	(45mm -	see	layout)
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Foil Reels Maximum Diameter (Ø180mm) (1500m, with S5400)

Maximum Foil Width (120mm)

Ripped Foil Sensor

End of Foil Reel Sensor

Pneumatic Reel Tensioner

Electrical/Mechanical Part Registration

Printing Modes

Conical Rolling Print (with flat die, 145mm printing length with a single rotation or double rotation with die reset between print cycles)	
(conical - cylindrical rolling possible)	

Cylindrical Rolling Print
(with flat die, 145mm printing length with a single rotation or double rotation with die reset between print cycles)
(cylindrical - conical rolling possible)

Minimum Printing Speed (2m/minute)

Maximum Printing Speed (30m/minute)

 $\label{thm:conical} \mbox{Up to 7 Individual Vertical Stamping Prints} \mbox{ (if the conical system is installed, only one vertical stamping print is possible)}$

Camera

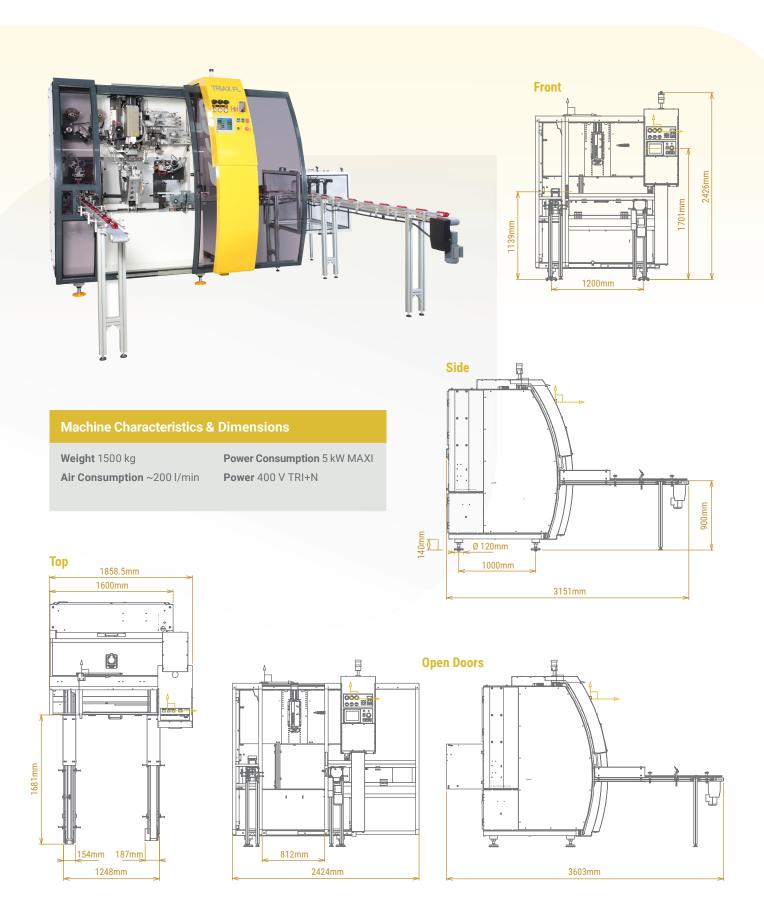
Black & White

CVI-L (110mm wide inspection zone)









Powe

400V (three phase + neutral) TT or TN Network (if not, a transformer is required)

Air Pressure (between 5 & 7 bars)

Marking with Flat Die (Plastic Flask)

Parts

Minimum Length (50mm, neck included)

Maximum Length (250mm, neck included)

Ø Inscribed (100mm, for hot stamping mode)

Ø Minimum (30mm, with flat die)

Ø Maximum (100mm, with flat die)

General

Maximum Height of Decoration (150mm)

Set of 3 Roller Supports

Maximum Distance from Top of Decoration to Base of Part (220mm) (decoration area 150mm)

Vertical Travel (110mm)

Set of 3 Roller Supports (ranges: Ø30-50, Ø50-79 et Ø79-100)

Minimum Distance Between Decoration and Base of Part

(8mm) (decoration area 150mm)

Cylindrical (Plastic Flask)

Set of 3 Grips (ranges: Ø30-40, Ø40-70 et Ø70-100)

Conveyor Width (90mm - see layout) Dual Foil Reel Maximum Diameter (Ø180mm) (1500m, with S5400)

Maximum Foil Width (160mm)

Ripped Foil Sensor (one reel only)

End of Foil Reel Sensor

Pneumatic Reel Tensioner

Optical Registration by Edges or Part Features (registration on threads, to be handled on a case-by-case basis)

Mechanical Registration (with locking in undefined direction)

Printing Modes

Configuration

Rolling Print (with flat die, 190mm print length with single rotation or double rotation with die reset between print cycles)

Up to 4 Individual Vertical Stamped Prints

Maximum Printing Speed (30m/minute)

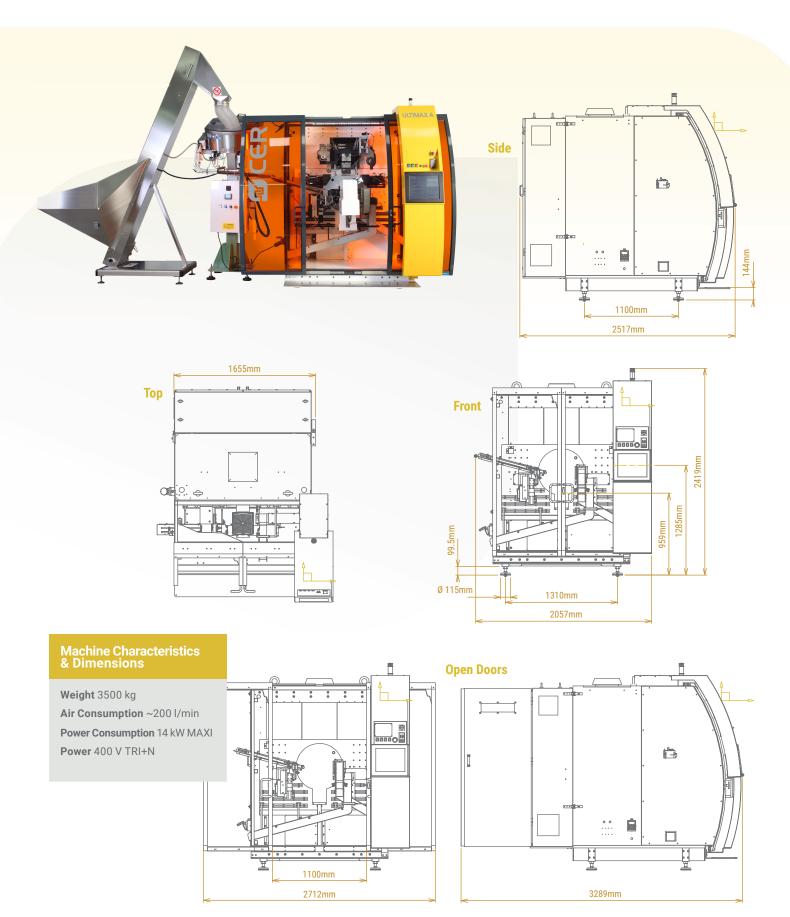
Minimum Printing Speed (2m/minute)

TRIAX FL









Power	400V (three phase + neutral)	TT or TN Network (if not, a transformer is required)	Air Pressure (between 5 & 7 bars)
	Cylindrical (Plastic	Conical (Plastic or Metal Embossed)	
Parts	Length (1.5 x ∅)		Maximum Cone (1°)
•	Ø Minimum (30mm)	Ø Maximum (40mm)	Printing Radius Minimum (60mm)

Minimum Distance Between Decoration and Base of Part (0mm)	Maximum Distance from Top of Decoration to Base of Part (75mm)
Maximum Height of Decoration (70mm)	Conical Hot Stamping Head Inclination (+/-5°)
Foil Reel Maximum Diameter (Ø180mm) (1500m, with S5400)	Maximum Foil Width (115mm, same for top printing head)
Ripped Foil Sensor (one reel only)	End of Foil Reel Sensor
Spring Brake for Top Printing Head	Pneumatic Pick & Place (vacuum or mechanical)

On-the-Go Modifications of Some Parameters

Top Printing (maximum printing effort 300kg) (maximum printing area 60 x 60mm)

Rolling Print Maximum length (125mm)

Conical Rolling Print

Minimum Printing Speed (3m/minute)

Maximum Printing Speed (50m/minute)

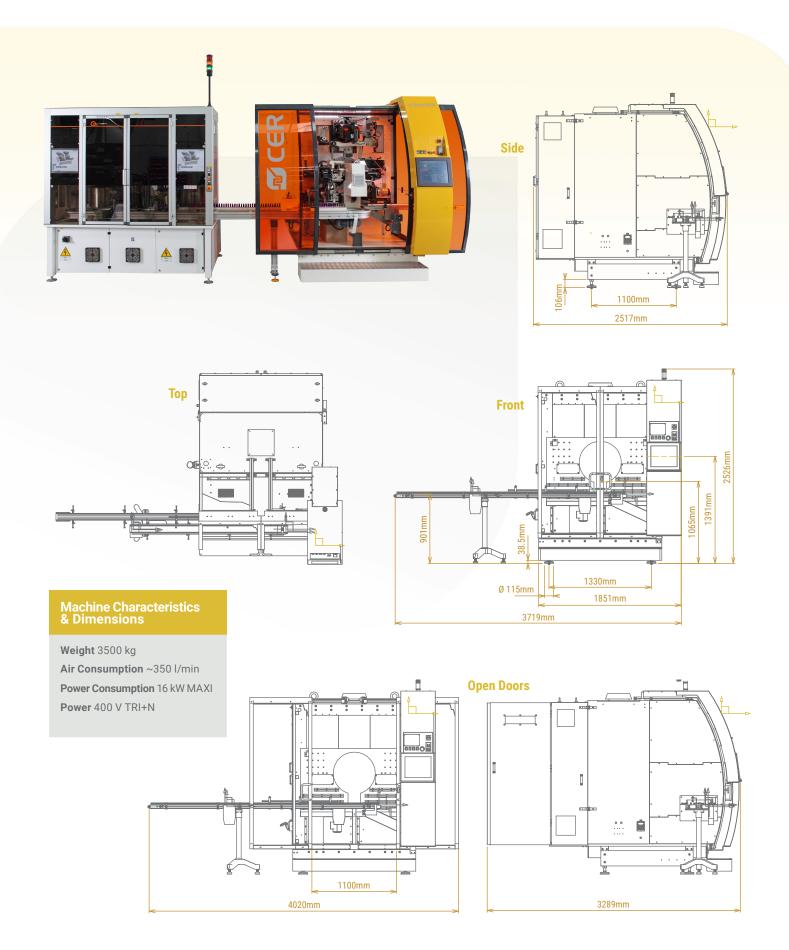
CVI-L (for the side, maximum control length 75mm) CVI-M (for top, 60 x 60mm) Not all curved faces can be reliably inspected

Black & White Camera if CVI-L(side) + CVI-M(top) then CVI-M 30 x 30mm and CVI-L 50mm









Printing Modes

Rolling Print (with silicone roller) Single or Double Conical Rolling Print Maximum Printing Speed (30m/minute) Minimum Printing Speed (2m/minute)

Camera

CVI-L (for the side) (75mm, maximum control length)

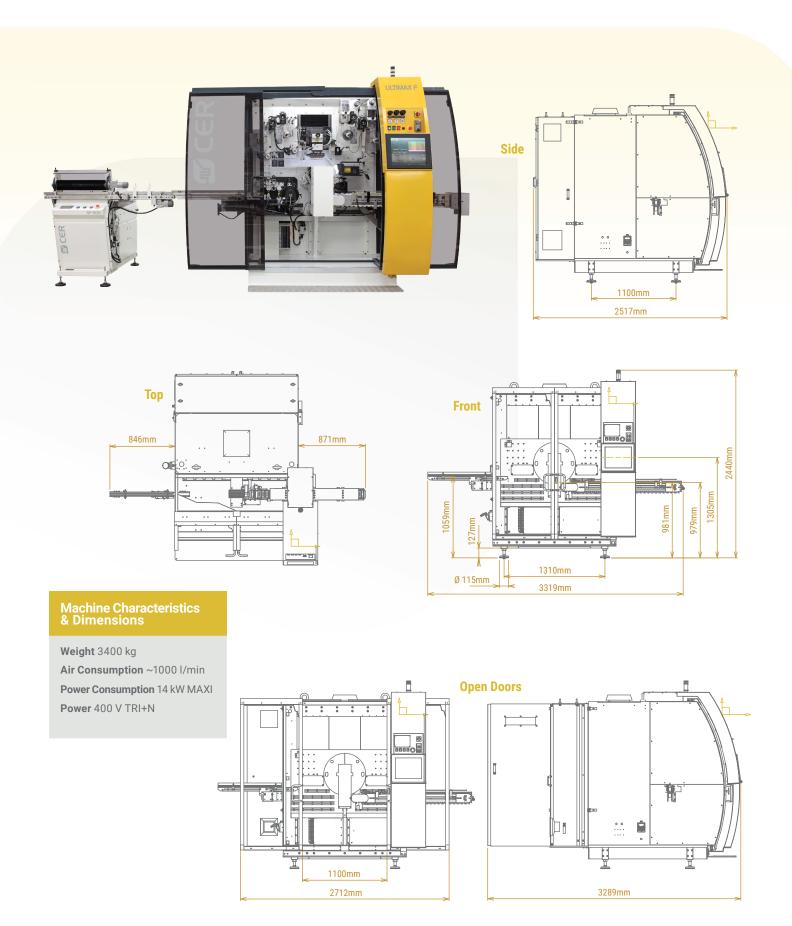
CVI-M (for the top) (60 x 60mm, not all curved faces can be reliably inspected)

Black & White Camera if CVI-L(side) + CVI-M(top) then CVI-M 30 x 30mm and CVI-L 50mm

ULTIMAX 2M2N







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400V (three phase + neutral) TT or TN Network (if not, a transformer is required)

Conical (Plastic)

Air Pressure (between 5 & 7 bars)

Parts

Minimum Length (40mm)

Ø Minimum (7mm, with flat die)

Maximum Length (110mm)

Ø Maximum (25mm, with flat die)

Minimum Conical Radius (60mm)

Half-angle of Cone (5°)

General

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Configuration

Printing Modes

Camera

Minimum Distance Between Decoration and Base of Part (8mm, with centering collet) (0mm, if using a mandrel of smaller or equal Ø, with a registration pin/feature)

Maximum Distance from Top of Decoration to Base of Part (110mm, if the part holder can be inscribed in the smallest diameter of the decoration area)

Maximum Height of Decoration (100mm)

Machine Angle Max (+/-16°, in conical mode)

Vertical Travel (110mm)

Conveyor Width (45mm - see layout)

Double Foil Reels Maximum Diameter (Ø180mm) (1500m, with S5400)

Maximum Foil Width (115mm)

Ripped Foil Sensor

End of Foil Reel Sensor

Pneumatic Reel Tensioner

On-the-Go Modifications (of some parameters)

Conical Rolling Print with flat die
(145mm printing length with a single rotation or double
rotation with die reset between print cycles)
(conical - cylindrical rolling possible)

Cylindrical Rolling Print with flat die (145mm printing length with a single rotation or double rotation with die reset between print cycles) (cylindrical - conical rolling possible)

Vertical Stamping Mode (only one vertical stamp available, embedded part holder support)

Cylindrical Rolling Print (with silicone roller)

Conical Rolling

Minimum Printing Speed (2m/minute)

Maximum Printing Speed (30m/minute)

Wide Inspection Zone (110mm)

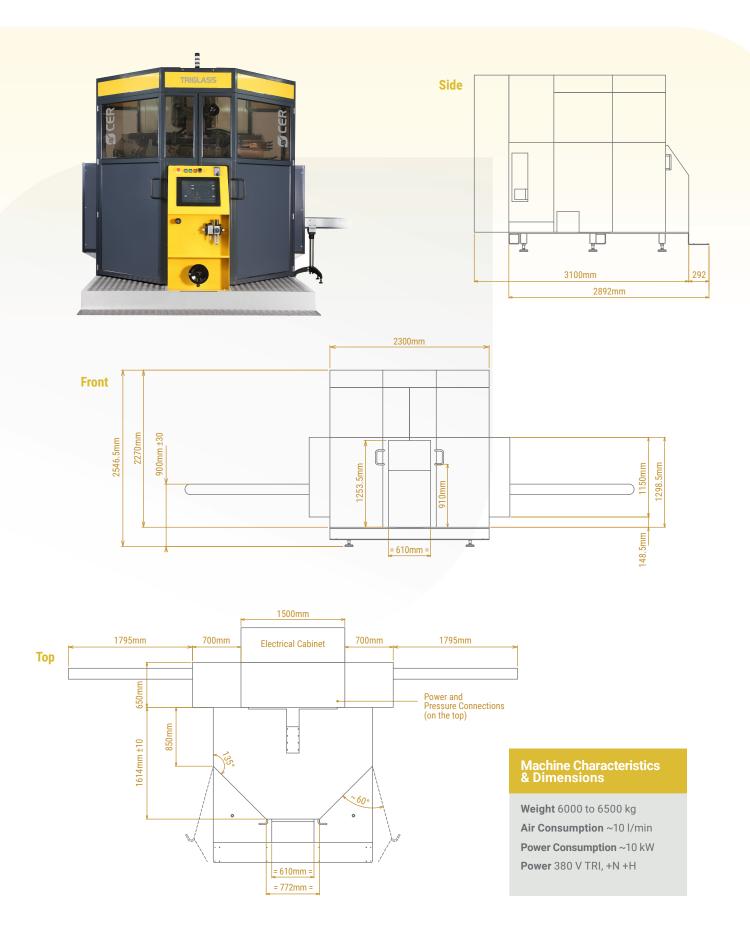
Black & White CVI-L

ULTIMAX F









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400V (three phase + neutral)

TT or TN Network (if not, a transformer is required)

Air Pressure (between 5 & 7 bars)

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Max Weight (2 kg)

Lowest Position of Decoration Using Rolling Print (10mm)

Highest Position of Decoration Using Rolling Print (300mm)

Minimum Length (50mm)

Maximum Length (500mm)

Maximum Height of Decoration (235mm, with silicone roller)

Shaped (Glass)

Ø Minimum (30mm)

Ø Maximum (130mm)

Silicone Roller Head Inclination (+/-4°)

General

Maximum Height of Decoration (235mm, with silicone roller)

Lowest Position of Decoration Using Rolling Print (10mm)

Cylindrical (Glass)

Highest Position of Decoration Using Rolling Print (300mm)

nm, with silicone roller) Silicone Roller Head Inclination (+/-4°)

Configuration

Printing Modes

Foil Reel Maximum Diameter (Ø180mm) (1500m, with S5400)

Electro-pneumatic Reel Tensioner

Maximum Foil Width (245mm)

Silicone Roller Head (Ø130mm)

Cylindrical Rolling (silicone roller or flat die single rotation)

Rolling on Flat Face

Rolling on Curved Face (minimum radius 30mm) (maximum radius 500mm) (only 1 radius can be configured at a time)

Direct Hot Stamping (maximum 4 direct stamps)

Minimum Printing Speed (2m/minute)

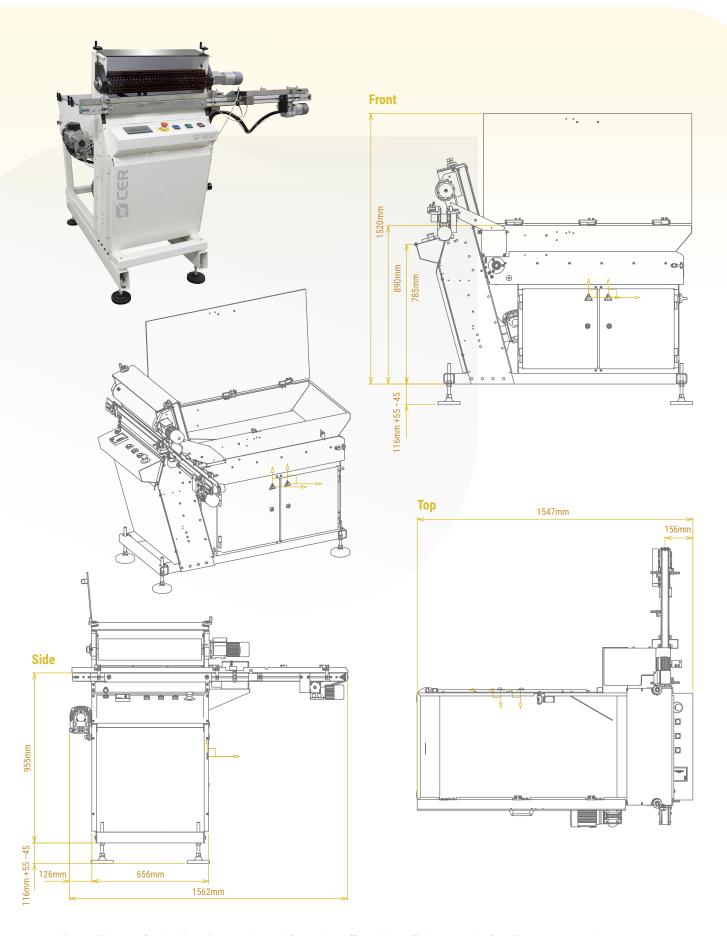
Maximum Printing Speed (20m/minute)

TRIGLASS









Powe

Parts

400V (three phase + neutral)

TT or TN Network

Air Pressure (between 5 & 7 bars)

Mascara (Plastic)

Minimum Length (dependant on part diameter) (if part is stable on either end then SF600 is not an option)

Maximum Length (115mm)

Ø Minimum (5mm)

Ø Maximum (30mm)

SF 600

