



Power	400V (three phase + neutral)	TT or TN Network (if not, a transformer is required)	Air Pressure (between 5 & 7 bars)
Parts	Cylindrical (Plastic or Metal Embossed)		Conical (Plastic or Metal Embossed)
	Length (1.5 x Ø)		Maximum Cone (1°)
	Ø Minimum (30mm)	Ø Maximum (40mm)	Printing Radius Minimum (60mm)

Minimum Distance Between Decoration and Base of Part (0mm)	Maximum Distance from Top of Decoration to Base of Part (75mm)
Maximum Height of Decoration (70mm)	Conical Hot Stamping Head Inclination (+/-5°)
Foil Reel Maximum Diameter (Ø180mm) (1500m, with S5400)	Maximum Foil Width (115mm, same for top printing head)
Ripped Foil Sensor (one reel only)	End of Foil Reel Sensor
Spring Brake for Top Printing Head	Pneumatic Pick & Place (vacuum or mechanical)

On-the-Go Modifications of Some Parameters

Top Printing (maximum printing effort 300kg) (maximum printing area 60 x 60mm)

Rolling Print Maximum length (125mm)

Conical Rolling Print

Minimum Printing Speed (3m/minute)

Maximum Printing Speed (50m/minute)

CVI-L (for the side, maximum control length 75mm) CVI-M (for top, 60 x 60mm) Not all curved faces can be reliably inspected

Black & White Camera if CVI-L(side) + CVI-M(top) then CVI-M 30 x 30mm and CVI-L 50mm



