

Technical Data and Specification for 12PGREENA Series Hot Stamping Foils

Finish: High Gloss Green
Carrier: 0.00048" (12 micron) polyester film

Applications: Polystyrene, polyethylene and polypropylene parts and containers.

Product Features:

A high gloss hot stamping foil with easy release, scratch, and scotch tape resistance. It is suitable for both interior and exterior applications.

Technical Specifications:

Substrate	Die Face Temp (°F)		Dwell Time (sec)	
	Metal Die	Rubber Die	Metal Die	Rubber Die
Polystyrene	325 - 350	375 - 400	0.25 - 0.5	0.50 - 0.75
Polyethylene	300 - 325	350 - 375	0.25 - 0.5	0.50 - 0.75
Polypropylene	325 - 350	375 - 400	0.25 - 0.5	0.50 - 0.75

Storage Conditions:

The shelf life is 2 - 3 years if stored in an office environment. A shelf life of 1 year can be obtained in a production environment. Avoid damp conditions. Store the foil in the box it is shipped in or a cabinet with doors to prevent dust or other contaminants coating the foil.



Trusted Partner for Your Product Decorating Needs

ITW CER 85 rue Castellion, 01117 Oyonnax Cedex, France

Tel +33 (0)4 74 73 26 00

Email info-cer@itwids.com

RCS Bourg-en-Bresse n° de gestion 65 B5 8

TVA : FR70765200589

SIRET : 76520058900065

www.itwcer.com www.itwids.com

A MEMBER OF

 **IDS** | A Division of ITW